

DANGER INDICATES AN IMMINENTLY HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, COULD RESULT IN **DEATH OR SERIOUS INJURY**.



Alert No.: SAF01218

Date: July 2, 2012

Title: Missing Rotate Bearing Bolts

Product Series /Model: Any Maintainer crane that was produced from

January 1, 2010 to May 31, 2011

Summary:

Maintainer has received a recent report of an incident where some of the rotate bearing bolts were not installed during the assembly process. THIS COULD RESULT IN DEATH OR SERIOUS INJURY TO PERSONNEL AND DAMAGE TO EQUIPMENT.

Action:

Immediately identify if your crane falls into the above listed dates. If it does, do not operate the crane until the below procedure has been conducted.

Procedure:

- 1. On tall tower cranes, the rotate bearing bolts must be inspected from the bottom of the truck. On the short tower cranes, the rotate bearing bolts must be inspected by first removing the drip pan in the compartment below the crane.
- 2. Visual Inspection: Verify all bolts are in place. (Depending on the rotate, there will be either 20 or 24 bolts.)
- 3. If you find any rotate bearing bolts missing, call Maintainer immediately for more instruction.
- 4. The estimated time to complete the inspection is 10 minutes. Maintainer will reimburse the cost of the inspection, in the amount of \$50.00.
- 5. After completing the inspection, complete and return the Labor Claim Form included with this mailing.
- 6. Payment for the inspection will be made upon receipt of a completed and signed Labor Claim Form, confirming that the required inspection has been successfully completed.

Note:

We apologize for the inconvenience, but would rather error on the side of "over cautious" on such issues.

Contact:

Doug Schrader, Customer Service Manager 1-866-781-3259 or <u>dschrader@maintainer.com</u>



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